

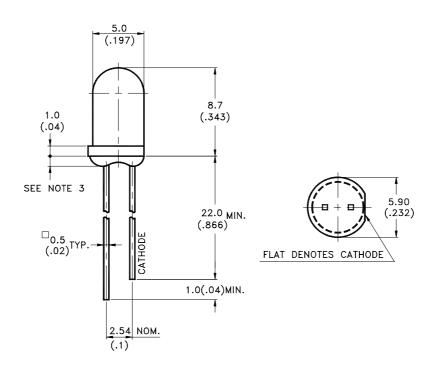
LITEON TECHNOLOGY CORPORATION

Property of Lite-On Only

Features

- * High luminous intensity output.
- * Low power consumption.
- * High efficiency.
- * Versatile mounting on PCB or panel.
- * I.C. Compatible / low current requirements.
- * Popular T-1 3/4 diameter.

Package Dimensions



| Part No. | Lens | Source Color |
|----------------|-------------|---------------|
| LTL2H3SEK-032A | Water Clear | AlInGaP Red |
| LTL2H3SYK-032A | Water Clear | AlInGaP Amber |

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25mm(.010") unless otherwise noted.
- 3. Protruded resin under flange is 1.0mm(.04") max.
- 4. Lead spacing is measured where the leads emerge from the package.
- 5. Specifications are subject to change without notice.



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Absolute Maximum Ratings at TA=25 °C

| Parameter | Red | Amber | Unit | |
|---|----------------------|-------|------|--|
| Power Dissipation | 130 | 130 | mW | |
| Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width) | 100 | 100 | mA | |
| Continuous Forward Current | 50 | 50 | mA | |
| Derating Linear From 25 °C | 0.6 | 0.6 | mA/ | |
| Reverse Voltage | 5 | 5 | V | |
| Operating Temperature Range | -40 °C to + 85 °C | | | |
| Storage Temperature Range | -55 °C to + 100 °C | | | |
| Lead Soldering Temperature [1.6mm(.063") From Body] | 260 °C for 5 Seconds | | | |

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Electrical / Optical Characteristics at TA=25 $^{\circ}\mathrm{C}$

| Parameter | Symbol | Part NO. (LTL) | Min. | Тур. | Max. | Unit | Test Condition |
|-----------------------------|--------|-------------------|--------------|--------------|------------|------|---------------------------------|
| Luminous Intensity | Iv | RED AMBER | 2500 2500 | 6350 5500 | | mcd | I _F = 20mA Note 1 |
| Viewing Angle | 2 1/2 | | | 15 | | deg | Note 2 (Fig.5) |
| Peak Emission Wavelength | P | RED AMBER | | 639 591 | | nm | Measurement @Peak (Fig.1) |
| Dominant Wavelength | d | RED AMBER | | 630 590 | | nm | Note 4 |
| Spectral Line Half-Width | | RED AMBER | | 17 17 | | nm | |
| Forward Voltage | VF | RED AMBER | | 2.25 2.35 | 2.6 2.6 | V | $I_F = 20 \text{mA}$ |
| Reverse Current | I_R | | | | 100 | μА | $V_R = 5V$ |
| Capacitance | С | | | 40 | | pF | $V_F = 0$, $f = 1MHz$ |

NOTE:

- 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
- 1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. Iv classification code is marked on each packing bag.
- 4. The dominant wavelength, d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

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Typical Electrical / Optical Characteristics Curves

(25 °C Ambient Temperature Unless Otherwise Noted)

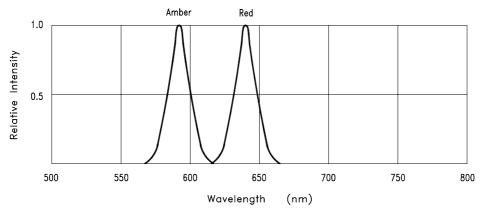
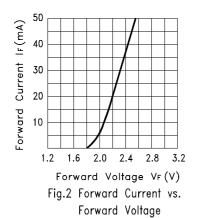


Fig.1 Relative Intensity vs. Wavelength



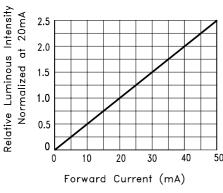
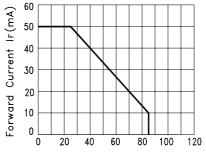


Fig.4 Relative Luminous Intensity vs. Forward Current



Ambient Temperature Ta(°C) Fig.3 Forward Current Derating Curve

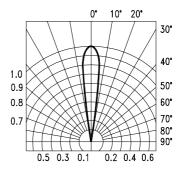


Fig.5 Spatial Distribution

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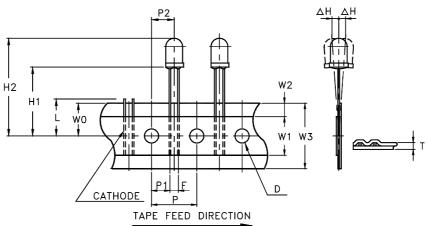


Property of Lite-On Only

Features

- * Compatible with radial lead automatic insertion equipment.
- * Most radial lead plastic lead lamps available packaged in tape and folding.
- * 2.54mm (0.1") straight lead spacing available.
- * Folding packaging simplifies handling and testing. Reel packaging is available by removing suffix "A" on option.

Package Dimensions



| | Symbol | Specification | | | |
|---------------------------------------|--------|---------------|-------|------|-------|
| Item | | Minimum | | | |
| | | mm | inch | mm | inch |
| Tape Feed Hole Diameter | D | 3.8 | 0.149 | 4.2 | 0.165 |
| Component Lead Pitch | F | 2.3 | 0.091 | 3.0 | 0.118 |
| Front to Rear Deflection | Н | | | 2.0 | 0.078 |
| Feed Hole to Bottom of Component | H1 | 20.0 | 0.787 | 21.0 | 0.827 |
| Feed Hole to Overall Component Height | H2 | 28.4 | 1.118 | 30.0 | 1.181 |
| Lead Length After Component Height | L | W | V0 | 11.0 | 0.433 |
| Feed Hole Pitch | P | 12.4 | 0.488 | 13.0 | 0.511 |
| Lead Location | P1 | 4.4 | 0.173 | 5.8 | 0.228 |
| Center of Component Location | P2 | 5.05 | 0.198 | 7.65 | 0.301 |
| Total Tape Thickness | T | | | 0.90 | 0.035 |
| Feed Hole Location | W0 | 8.5 | 0.334 | 9.75 | 0.384 |
| Adhesive Tape Width | W1 | 14.5 | 0.571 | 15.5 | 0.610 |
| Adhesive Tape Position | W2 | 0 | 0 | 3.0 | 0.118 |
| Tape Width | W3 | 17.5 | 0.689 | 19.0 | 0.748 |

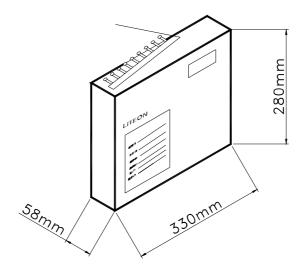
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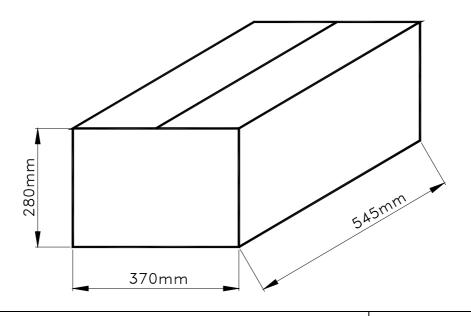
Packing Spec

2000 pcs per inner carton



Tolerance: ±5mm

10 Inner cartons per outer carton total 20000 pcs per outer carton



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Bin Code List For Reference

| Luminous Intensity Unit : mcd @20mA | | | |
|-------------------------------------|------|-------|--|
| Bin Code | Min. | Max. | |
| T | 2500 | 3200 | |
| U | 3200 | 4200 | |
| V | 4200 | 5500 | |
| W | 5500 | 7200 | |
| X | 7200 | 9300 | |
| Y | 9300 | 12000 | |

| Dominant Wave | elength Unit: nm @2 | 0mA For RED |
|---------------|---------------------|-------------|
| Bin Code | Min. | Max. |
| H029 | 621.0 | 625.0 |
| Н030 | 625.0 | 629.0 |
| H031 | 629.0 | 633.0 |
| H032 | 633.0 | 637.0 |

| Dominant Wavele | ength Unit: nm @20 | mA For AMBER |
|-----------------|--------------------|--------------|
| Bin Code | Min. | Max. |
| H15 | 584.0 | 586.0 |
| H16 | 586.0 | 588.0 |
| H17 | 588.0 | 590.0 |
| H18 | 590.0 | 592.0 |
| H19 | 592.0 | 594.0 |
| H20 | 594.0 | 596.0 |

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CAUTIONS

1. Application limitation

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household application.) Consult Liteon's sales in advance for information on application in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as airplanes, automobiles, traffic control equipment, life support system and safety devices).

2. Storage

After being shipped from Liteon the LEDs should be kept at 30°C or less and 70%RH or less.

The LEDs should be used within 3 months. They can be stored for a year in a sealed container with a nitrogen atmosphere and moisture absorbent material. Please avoid rapid transitions in ambient temperature in high humidity environments where condensation may occur.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED.

4. Forming & Mounting

When forming a lead, the leads should be bent at a point at least 3mm from the base of epoxy bulb. Do not use the base of the leadframe as a fulcrum during forming. Lead forming must be done before soldering at normal temperature. When mounted through hole type LED lamp, avoid the occurrence of residual mechanical stress due to clinching as figure shown here.

5. Soldering

When soldering, leave a minimum of 2mm clearance from the resin to the soldering point.

Dipping the resin into the solder must be avoided.

Do not apply any stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering condition

| Soldering iron | | Wave soldering | | |
|-------------------------------|--|---|--|--|
| Temperature Soldering time | 300°C Max. 3 sec. Max. (one time only) | Pre-heat Pre-heat time Solder wave Soldering time | 100°C Max. 60 sec. Max. 260°C Max. 10 sec. Max. | |

6. Drive Method

LED is a current operated device, and therefore, requires some kind of current limiting incorporated into the drive circuit. This current limiting typically takes the form of a current limiter resistor placed in series with the LED. Consider worst case voltage variations that could occur across the current limiting resistor. The forward current should not be allowed to change by more than 40% of its desired value.

Circuit model A Circuit model B LED

- (A) Recommended circuit.
- (B) The difference of brightness between LEDs could be found due to the Vf-If characteristics of LED

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7. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti- electrostatic glove is recommended when handling these LED. All devices, equipment and machinery must be properly grounded.

8. Reliability Test

| Classification | Test Item | Test Condition | Duration / Cycle |
|-----------------------|---|--|------------------|
| | Room Temp. Operation Life | If = 50mA DC, Ta= 25 | 1000 hrs |
| Endurance Test | High Temp. Operation Life | If = 30mA DC, Ta= 55 | 1000 hrs |
| | High Temperature High Humidity with Bias | If =15 mA,Ta=85 ,RH 85% | 1000 hrs |
| | High Temperature High Humidity with Reverse Bias | Ta=85 ,RH 85%, VR = -5V | 1000 hrs |
| Environmental Test | High Temperature Storage | Ta= 100 | 1000 hrs |
| | Low Temperature Storage | Ta= -55 | 1000 hrs |
| | Solder Resistance | Solder temperature is 260± 5 | 10 sec |
| | Solderability | Solder temperature is 230± 5 | 5 sec |
| | Thermal Shock | Ta=(105 / 15min ~ -40 / 15min) 10 seconds transfer time | 500 cycles |

9. Others

The appearance and specifications of the product may be modified for improvement without notice.

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